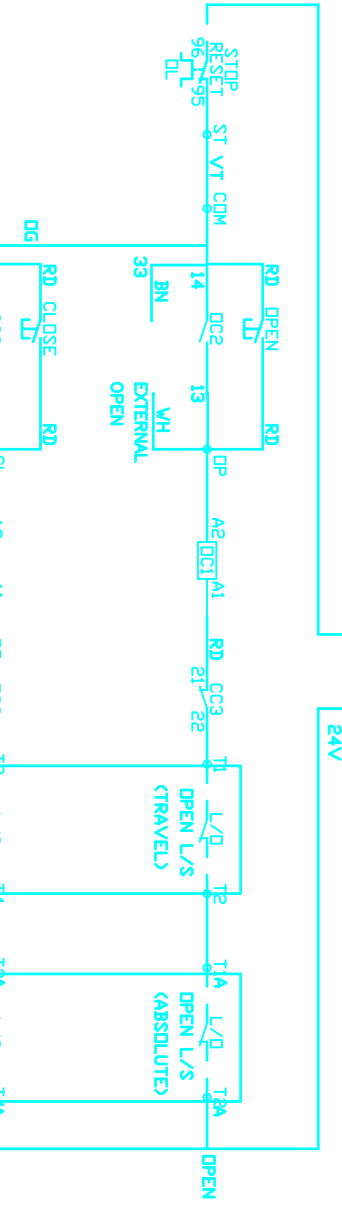
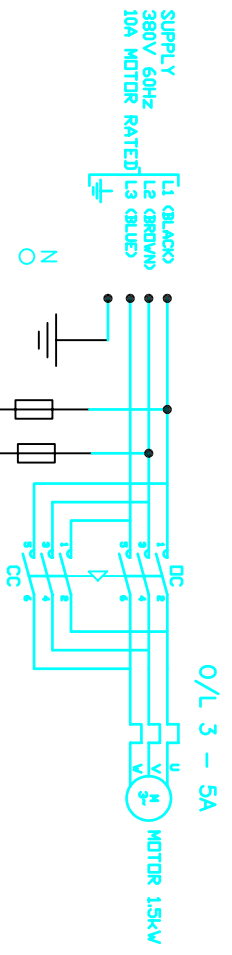


REMOVE LINK BETWEEN ST & CDM



**KEY TO DIAGRAM**

- CABLE COLOURS**
- VT VIOLET
  - OG ORANGE
  - RD RED
  - BN BROWN
- COMPONENTS**
- OC OPEN (UP) CONTACTOR
  - CC CLOSE (DOWN) CONTACTOR
  - OC1...OC2 ADDITIONAL CONTACTS ON OPEN CONTACTOR
  - CC1...CC2 ADDITIONAL CONTACTS ON CLOSE CONTACTOR

**CONNECTIONS**

CONNECTIONS LABELLED ON SCHEMATIC MATCH CONNECTIONS ON TERMINAL STRIP SHOWN TOP LEFT. A1 AND A2 ARE COIL CONNECTIONS ON CONTACTORS

TRAVEL (NORMAL) LIMIT (25:1)

ABSOLUTE (OVERTRAVEL) LIMIT (25:1)

HART SLAGG LTD JUNI 4. Capricorn Way Bedfordshire LU1 1XL Tel: 0845 345 4235 Fax: 0845 345 4236 e-mail: sales@hartsagg.com web: www.hartsagg.com		UNLESS OTHERWISE STATED ALL DIMENSIONS ARE IN MILLIMETRES REMOVE ALL BURRS AND SHARP EDGES TOLERANCE: X ±1.0mm XX ±0.2mm XXX ±0.1mm OTHER DIMENSIONS MUST NOT BE COPIED OR REPRODUCED IN ANY FORMER WITHOUT THE WRITTEN APPROVAL OF HART SLAGG LTD	
<b>MAT'L: NTS</b>		<b>DRN PJW</b>	
<b>MOD A</b>		<b>DATE 07:07:2006</b>	
<b>ISSUE SPEC:</b>		<b>CHD</b>	
<b>AS SCALE</b>		<b>APPD</b>	
<b>NTS</b>		<b>DRG NO 476-1001A</b>	
<b>NTS</b>		<b>ISSUE: A</b>	
<b>NTS</b>		<b>TITLE Circuit Diagram</b>	
<b>NTS</b>		<b>PILEWIND CONTROL BOX</b>	
<b>NTS</b>		<b>250KG GENERAL DETAIL</b>	
<b>NTS</b>		<b>400V 24V</b>	